



# SERVICE BULLETIN

No. 254

Piper Aircraft Corporation

"F.A.A. DOA EA-1 Approved"

Lock Haven, Pennsylvania, U.S.A.

August 17, 1967

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<u>Subject:</u>	Replacement and Rerouting of Engine Oil Cooler Hoses
<u>Models Affected:</u>	PA-31 Navajo
<u>Serial Numbers Affected:</u>	31-2 to 31-29 incl., 31-31 to 31-38 incl., 31-40 to 31-45 incl., 31-48, 31-54
<u>Compliance Date:</u>	Immediate
<u>Reason For Bulletin:</u>	Replacement and rerouting of engine oil cooler hose part number 41230-09 and part number 41230-12 on each engine.
<u>Material Required:</u>	Oil Cooler Hose Replacement Kit 757 167
<u>Installation Instructions:</u>	Contained in Kit 757 167
<u>Availability of Parts:</u>	Kit 757 167, previously shipped on factory automatic distribution basis - no charge.
<u>Warranty Labor Allowed:</u>	Three (3) hours
<u>Expiration Date of Warranty:</u>	December 31, 1967
<u>Disposition of Replaced Parts:</u>	Comply with Warranty and Credit Claim procedure.

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